



AR-15 Strikeforce Stock with Buffer Tube Assembly

Installation Instructions
PART# A.2.10.1060, A.2.10.1140

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Buffer Tube Installation

Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.

ATI Buffer Tubes are Not Compatible with .308

Step #1

Install the new buffer tube by screwing on the castle nut, making sure the teeth are facing to the rear of the weapon.



Figure 1

Step #2

Place the lock plate onto the buffer tube, making sure the extended end is facing towards the weapon.

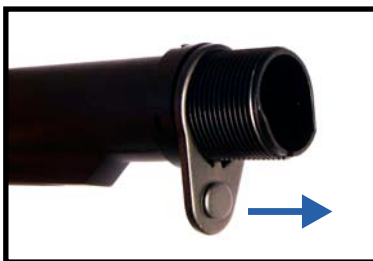


Figure 2

Step #3

Insert the buffer spring and recoil buffer into the buffer tube. Place the buffer against the receiver and push the buffer tube towards the receiver.

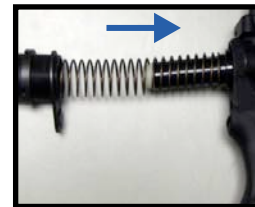


Figure 3

Step #4

Screw the buffer tube into the receiver until it doesn't rotate anymore. The lock plate can then be moved forward into the upper receiver. Next tighten the castle nut.



Figure 4

Step #5

Pull down the latch lever and slide the ATI buttstock onto the buffer tube, adjusting it to one of the six positions.

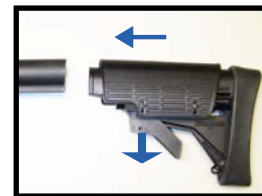


Figure 5

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Cheekrest Installation

Step #1

Pull down on the latch lever, and remove the buttstock from the buffer tube.

Step #4

Slide the cheekrest onto the cheekrest rails and slide toward the rear of the buttstock.

Step #2

Place the 6/32 nuts into the slots of the cheekrest rail.



Figure 3

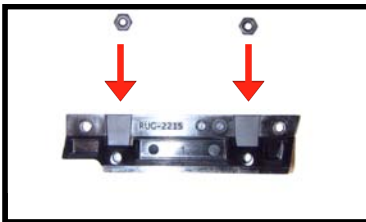


Figure 1

Step #3

Attach the right cheekrest rail onto the right side of the buttstock using the #6 x 48/2 3/8" flat head screws provided. Repeat the same process on the left side of the buttstock.

Step #5

Line up the slots in the cheekrest with the holes in the cheekrest rails. Next use the 6-32 x 3/8" pan head screws provided to attach the cheekrest to the rails by securing the screws into the 6-32 nuts that were installed in the cheekrest rails in step 2.

Note: Make sure that the nuts inside the rail do not fall out while installing the rail onto the buttstock.



Figure 2



Figure 4

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